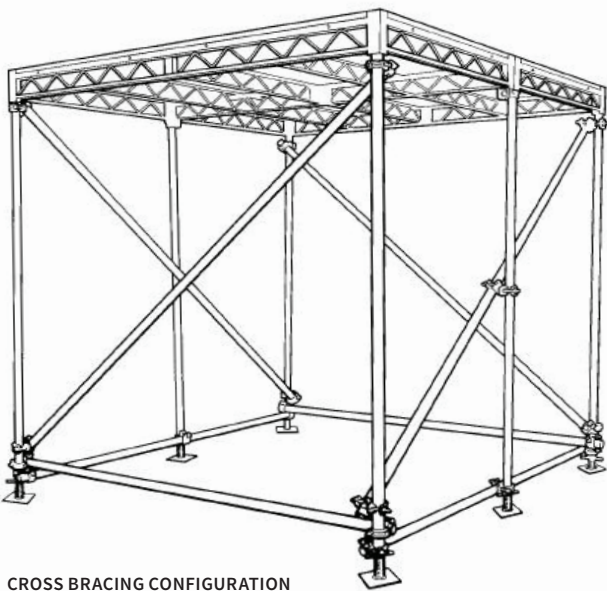


STEELDECK®

Stage & Deck Installation Instructions



**CROSS BRACING CONFIGURATION
FOR DECKS OVER 4'**
Minimum of one diagonal
and one horizontal cross brace

Set up Instructions

1. Clear the set-up area for the stage.
2. Stand the deck on its long edge.
3. Check that all four legs are fitted with a plastic foot.
4. Insert the open end of a leg into the corner post.
5. Insure the leg is completely into the corner post.
6. Tighten the corner post (with wrench or hand tightening bolt, depending on the model).
7. Check that all four (or six depending on the model you have) legs are held securely.
8. Insure that there is enough space to maneuvers the deck.
9. Stand the deck up and place in position.
10. Fit the connecting bolts finger-tight as the stage is erected.
11. Tighten the connecting bolts. They should be firm, but not forced.

To break down a platform, follow set-up instructions in reverse order.



Info and Tips

Some helpful tips for Steel Deck® installation:

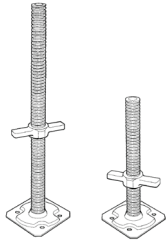


1. Tough plywood is screwed into the steel frame. Steel is much stronger than aluminum, which is often used on portable stages, and steel retains its strength after welding.

2. Steel schedule 40 pipe legs are used into square corner posts and bolted in (usually with hand tightening bolt, if missing, a wrench may be required).



3. Plastic “feet” slot into the bottom of the legs protecting whatever surface your deck is resting on.



4. Screw jacks can be used to allow height alterations without inserting new legs.

5. Casters can be inserted into legs for rolling platforms, or they can be used to make a dolly to move other decks or equipment.

6. Provide two or more people to handle each platform.

